



# Thermic welding with OMEGA 4 T

With the Omega 4 T thermal welder, assemble your plastic components with precision and reliability!

Ideally designed for hot riveting, the new Omega 4 T thermal welder has 2 welding modes (Time and Distance) allowing quality results to be obtained on many applications. The welding sequences (descent, welding, cooling) can be detailed up to 12 steps to improve the control.

OMEGA 4 T is an innovating platform that fulfils the Industry 4.0 requirements. Its PLC allows the integration of new options such as communication buses. Moreover, thanks to its modular and evolutive configuration (table or on sole plate) this welder meets the requirements of all industries whom activity is constantly changing.

#### **Principle**

A heating element forms the rivet head of a plastic pin. A cooling phase follows which thus freeze the shape of the rivet. This process is without mechanical constraints, very aesthetic and with high tensile strength.

The main advantage of this special technology, very useful in the electronic field: It allows fixing with precision and durability without soliciting the electronic devices present on the parts at the time of assembly.

With thermic riveting mostly solder joints in the form of points or segments are made.



no contractual pictures

#### **Characteristics**

- Adjustable module height on 250 mm
- Adjustment welding module by air gas cylinder
- Stroke: 200 mm
- Diameter of the cylinder: Ø63
- Welding and travel management thanks to a double encoders
- Safety stroke with mechanical stop
- Movement precision: 1/100 (10 microns)
- Guide on crossed roller rails
- Adjustable speed in front
- Compressed air: clean and dry max 7 bar et mini 5.5 bar
- No air detection
- 25 microns air filter
- Safety valve for pneumatic supply
- Welding modes: Time and Distance
- 2 warming zones with 2 cartridges per zone (4 warming zones in option)
- Power: 800W max/zone
- Safety PLC
- Bi-manual control with double encoder
- 2 USB ports
- Industrial buses in option
- Heating management module
- Power supply: three-phase 230V, neutral and earth
- Estimated weight without tooling: 96 Kg
- Machine dimensions: 740 x 1524 x 550 mm
- Controller dimensions: 452 x 523 x 222 mm

NB: The mentioned characteristics can be modified without prior notice

#### **Industry 4.0**

- High communication: the OMEGA 4 T is accessible remotely and can make its production data available.
  Thanks to its programmable control windows according to the experimental plans, the self-check of the welds enables the operator to identify non-conformities in real time to eliminate scrap from the production flow. Its history makes it possible to identify the source of non-quality in order to implement corrective actions.
- **Predictive data:** the machine provides instant indicators, cycle time, production duration forecast. These data make it possible to calculate the production capacity in a determined period. This information can be relayed to the supervisor system.
- -> All of its possibilities support your data management to become one of the most important tools for operational decision-making.

#### Advantages

- Intuitive user interface with colour touch screen 10"
- 2 welding modes
- Multilingual menu system
- Ethernet connectivity
- Self-check at start-up
- Temperature control probe (max difference of 5 to 10°C between set point and actual value)
- Out of service cartridge detection





## **Many applications**

The Omega 4 T is perfect for hot rivetting in many industry fields:

- Electronic
- Automotive
- Medical
- Households



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